












Color of the year 2024 – PANTONE 13-1023 Peach Fuzz




| BEZAKTIV ONE | | concentration |
|-------------------------------|---|---------------|
| cellulosic | | % |
| BEZAKTIV Yellow ONE |  | 0.0318 |
| BEZAKTIV Brilliant Orange ONE |  | 0.0522 |




| BEZAKTIV S-W | | concentration |
|----------------------|---|---------------|
| cellulosic | | % |
| BEZAKTIV Yellow S-W |  | 0.0493 |
| BEZAKTIV Scarlet S-W |  | 0.0240 |




| BEZAKTIV S-MATRIX 150 01 | | concentration |
|---------------------------------|---|---------------|
| cellulosic | | g/l |
| BEZAKTIV Yellow S-MATRIX 150 01 |  | 0.0613 |
| BEZAKTIV Red S-MATRIX 150 01 |  | 0.0117 |

| BEMACRON HP-LTD | | concentration |
|---------------------------|---|---------------|
| PES | | % |
| BEMACRON Orange HP-LTD 01 |  | 0.0531 |
| BEMACRON Red HP-LTD 01 |  | 0.0089 |

| TUBANTIN | | concentration |
|------------------------|---|---------------|
| cellulosic | | % |
| TUBANTIN Yellow 2G |  | 0.0186 |
| TUBANTIN Yellow GR |  | 0.0140 |
| TUBANTIN Red F3B conc. |  | 0.0151 |

| BEZAKTIV SELECTION (C2C by CHT) | | concentration |
|--|---|---------------|
| cellulosic | | % |
| BEZAKTIV Yellow S-8GN |  | 0.1181 |
| BEZAKTIV Brilliant Red HP-G |  | 0.0266 |
| BEZAKTIV Red HP-BL |  | 0.0075 |

| BEMACRON HP | | concentration |
|------------------------|---|---------------|
| PES | | % |
| BEMACRON Yellow HP-2R |  | 0.0238 |
| BEMACRON Orange HP-3B |  | 0.0049 |
| BEMACRON Carmine HP-2G |  | 0.0071 |

| BEMACID E | | concentration |
|---------------------|---|---------------|
| PA | | % |
| BEMACID Yellow E-5R |  | 0.0261 |
| BEMACID Red E-TL |  | 0.0039 |
| BEMACID Blue E-TL |  | 0.0002 |

*All recipes have been formulated by colorimetry according to the PANTONE 13-1023 TCX number. Depending on the material and the coloring process, adjustments may be necessary. Pretrials are recommended.